



## NATURALLY DRAWN

Watercolour Lesson / Hand Sketched / Drawing in Ink

Milliken™



## INSPIRED. INSPIRING.

*"Art takes nature as its model."* **Aristotle**

From nature's calendar to the artist's studio, from the outside to the inside, creative minds have joined to create three designs drawn from nature and reinterpreted through artistic expression. Watercolour Lesson, Drawing in Ink and Hand Sketched, each one lovingly crafted through its artist's medium: watercolour, ink and pencil sketch. Three designs, each with a story to tell.

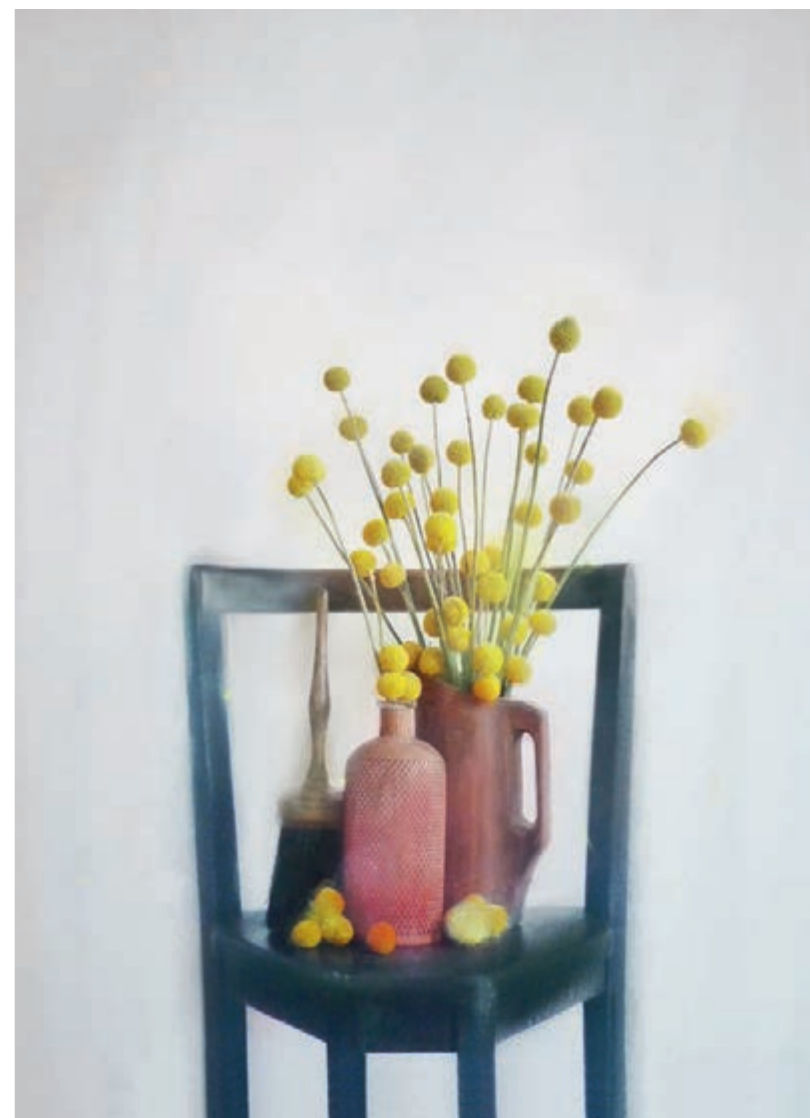


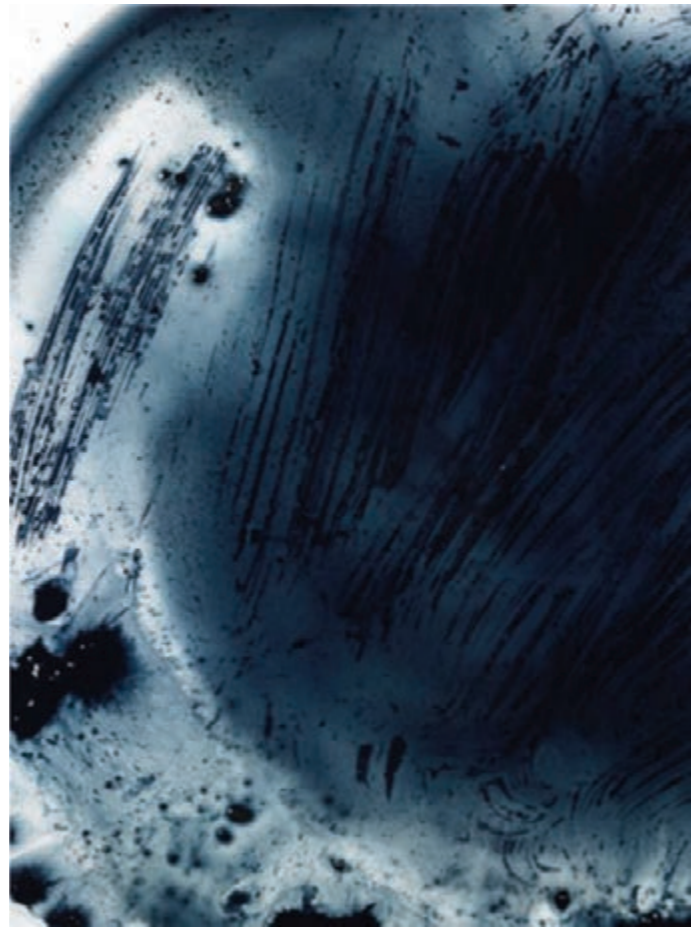
Colours shown  
Watercolour Lesson - Windfall (p20)  
Hand Sketched - Air Nip (p20)  
Watercolour Lesson - Dandelion Clock (p20)

*"How strange that nature does not knock,  
and yet does not intrude."*

**Emily Dickinson,**  
letter to Mrs J.S. Cooper







# PATTERNS

Naturally Drawn features four coordinating patterns: Watercolour Lesson, Drawing in Ink, Hand Sketched and Hand Sketched Transition.

La collection Naturally Drawn comprend quatre designs coordonnés: Watercolour Lesson, Drawing in Ink, Hand Sketched et Hand Sketched Transition.

Die Kollektion Naturally Drawn umfasst vier aufeinander abgestimmte Designs: Watercolour Lesson, Drawing in Ink, Hand Sketched sowie Hand Sketched Transition.

Naturally Drawn presenta cuatro diseños coordinados, Watercolour Lesson, Drawing in Ink, Hand Sketched y Hand Sketched Transition.

**Watercolour Lesson**



**Hand Sketched**



HSK140 Air Nip

**Drawing In Ink**



**Hand Sketched Transition**



HST140/139-153  
Air Nip / Cocoon

Hand Sketched  
HSK139-153 Cocoon

# HAND SKETCHED TRANSITION

The Hand Sketched design is offered with a companion, accessory design, Hand Sketched Transition. The Hand Sketched Transition design enables an effortless colour flow from one Hand Sketched colour into the next, without hard lines or distracting colour breaks.

Sometimes blending complementary colours, sometimes merging contrasting colours, Hand Sketched Transition allows you to create a smooth and continuous flow of organically changing colour across the floor plane.

Le design Hand Sketched est proposé en combinaison du design Hand Sketched Transition. Le Hand Sketched Transition permet un passage fluide d'un coloris Hand Sketched à un autre, en évitant les traits durs et la transition brutale entre deux couleurs.

Soit en mélangeant des couleurs complémentaires, soit en fusionnant des couleurs contrastées, Hand Sketched Transition permet de créer un flux doux et continu de couleurs organiques changeantes sur le sol.

Passend zum Design Hand Sketched wird das Design Hand Sketched Transition angeboten, das gelungene farbliche Übergänge von einer Farbe der Hand-Sketched-Linie zur anderen ermöglicht. So werden hervorstechende Linien oder unruhige Farbbrüche gekonnt vermieden.

Mal werden Komplementärfarben gemischt, mal Kontrastfarben verschmolzen – mit dem Design Hand Sketched Transition können Sie auf der gesamten Fläche des Fußbodens einen harmonischen und regelmäßigen Fluss von sich ändernden Farben erzeugen.

El diseño Hand Sketched se ofrece junto con un diseño accesorio, Hand Sketched Transition. El diseño Hand Sketched Transition permite un flujo natural y gradual del color desde un color de Hand Sketched hasta el siguiente, sin bruscos cortes de color entre uno y otro.

En ocasiones mezclando colores complementarios, otras veces fundiendo colores que contrastan, Hand Sketched Transition le permitirá crear una suave y continua gradación de colores que se transforman orgánicamente sobre el suelo.



Hand Sketched — Air Nip



Hand Sketched — Air Nip  
Hand Sketched Transition — Air Nip/Cocoon



Hand Sketched — Air Nip  
Hand Sketched Transition — Air Nip/Cocoon  
Hand Sketched — Cocoon

# COLOUR STORIES

The Naturally Drawn collection is presented in eight colour stories, each drawn from nature's own colour palette.

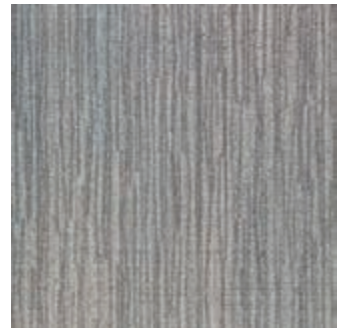
La collection Naturally Drawn est disponible en 8 couleurs, toutes puisées de la palette de la nature.

Die Kollektion Naturally Drawn ist in acht Farben erhältlich, jede davon inspiriert sich an der in der Natur vorhandenen Farbpalette.

La colección Naturally Drawn se presenta en ocho gamas de colores, cada una de ellas inspirada en los colores de la paleta que nos brinda la propia naturaleza.



**GREEN/YELLOW**  
page 12-13



**PARCHMENT/MIST**  
page 14-15



**BROWN/BRONZE**  
page 16-17



**SLATE/GREY**  
page 18-19



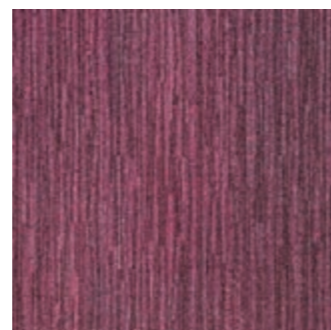
**AQUA/TEAL**  
page 20-21



**PURPLE/VIOLET**  
page 22-23



**BLUE/DENIM**  
page 24



**PINK/BLUSH**  
page 25



Colours shown  
Drawing in Ink - Herb Twine (p12)  
Watercolour Lesson - Spring Bloom (p12)

# GREEN/YELLOW

Watercolour Lesson



WLN103-141 Hill Walk



WLN166-103 Spring Bloom



WLN75-62 Cucumber

Hand Sketched



HSK141 Pea Shoot



HSK103 French Garden



HSK174-108 Grey Willow



HSK62 Broad Bean



HSK45 Fir Needles

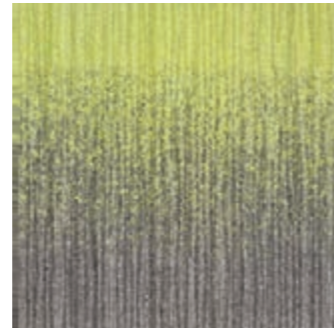
Hand Sketched Transition



HST141/103 Pea Shoot/French Garden



HST62/174-108 Broad Bean/Grey Willow



HST103/174-108 French Garden/Grey Willow

Drawing in Ink



DWK79-174-103 Herb Twine



DWK79-174-141 Cabbage Lunch

**Full tiles shown**

For full technical specification see page 34

**Illustration de dalles entieres**

Pour les specifications techniques completes voyez page 34

**Volle Fliesen abgebildet**

Für weitere technische Informationen siehe Seite 34

**Muestras de loseta entera**

Para especificaciones tecnicas completas vea pagina 34

Right: Colours shown

Drawing in Ink - Herb Twine (p12)

Watercolour Lesson - Spring Bloom (p12)  
(tiles shown above)



# PARCHMENT/MIST

## Watercolour Lesson



WLN79-173 Thunderstorm



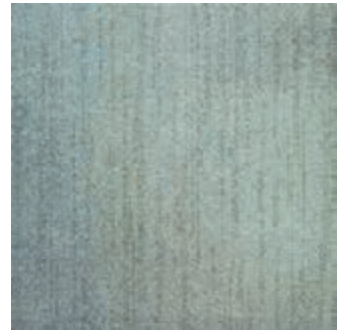
WLN144-139 Cuckoo's Call



WLN144-83 Canvas



WLN48-144 Chamomile String



WLN37-172 Myrtle Trail

## Hand Sketched



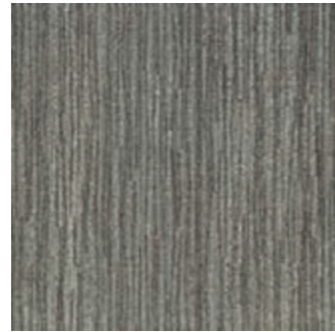
HSK173 Tawny Feather



HSK144 Natural Putty



HSK152 Catkin

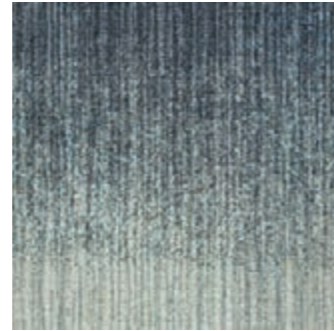


HSK174-108 Grey Willow



HSK158-13 Shadow Traces

## Hand Sketched Transition

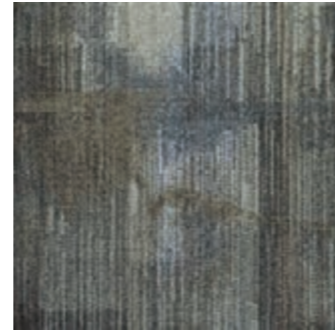


HST158-13/152 Shadow Traces/Catkin



HST144/174-108 Natural Putty/Grey Willow

## Drawing in Ink



DWK79-174-144 Bracken Footprint



DWK79-174-180 Oak Web

### Full tiles shown

For full technical specification see page 34

### Illustration de dalles entieres

Pour les specifications techniques completes voyez page 34

### Volle Fliesen abgebildet

Für weitere technische Informationen siehe Seite 34

### Muestras de loseta entera

Para especificaciones tecnicas completas vea pagina 34

Right: Colours shown

Watercolour Lesson - Earthworm (p16)

Hand Sketched - Winter's Time (p18)

Drawing in Ink - Oak Web (p14)





# BROWN/BRONZE

## Watercolour Lesson



WLN59-94 Conker



WLN98-167 Harvest



WLN145-67 Earthworm

## Hand Sketched



HSK94 Acorn Cup



HSK124 Brown Wren



HSK114 Fibert



HSK174-108 Grey Willow



HSK144 Natural Putty

## Hand Sketched Transition



HST 114/174-108 Fibert/Grey Willow



HST94/144 Acorn Cup/Natural Putty

## Drawing in Ink



DWK79-174-94 Antler Velvet



DWK79-174-167 Bonfire Smoke



DWK79-174-124 Mushroom Umbrella

### Full tiles shown

For full technical specification see page 34

### Illustration de dalles entieres

Pour les specifications techniques completes voyez page 34

### Volle Fliesen abgebildet

Für weitere technische Informationen siehe Seite 34

### Muestras de loseta entera

Para especificaciones tecnicas completas vea pagina 34

Right: Colours shown  
Drawing in Ink - Bonfire Smoke  
Watercolour Lesson - Harvest  
(tiles shown above)



# SLATE/GREY

## Watercolour Lesson



WLN119-118 Magpie Shadow



WLN102-70 Pumpkin Carriage



WLN132-46 Raven



WLN27-118 Chroma Night

## Hand Sketched



HSK174 Ebony Pencil



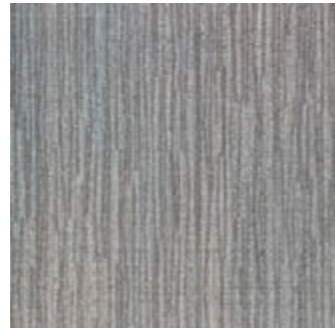
HSK180 Winter's Time



HSK153 Graphite Days



HSK67 Pine Cone



HSK139-152 Rain Droplets

## Hand Sketched Transition



HST174/180 Ebony Pencil/Winter's Time

## Drawing in Ink



DWK79-174-154 Sycamore Spin

### Full tiles shown

For full technical specification see page 34

### Illustration de dalles entieres

Pour les specifications techniques completes voyez page 34

### Volle Fliesen abgebildet

Für weitere technische Informationen siehe Seite 34

### Muestras de loseta entera

Para especificaciones tecnicas completas vea pagina 34

Right: Colours shown

Watercolour Lesson - Earthworm (p16)

Hand Sketched - Winter's Time

(tile shown above)

Drawing in Ink - Mushroom Umbrella (p16)

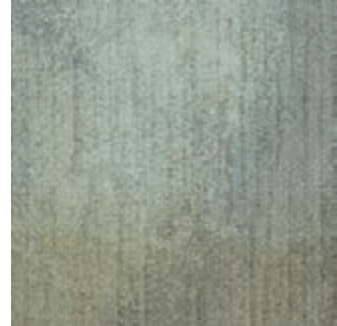


# AQUA/TEAL

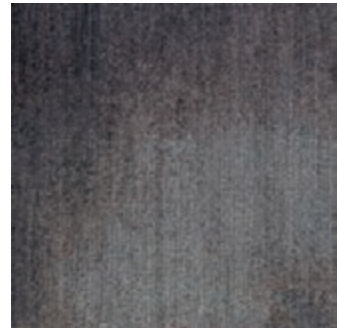
## Watercolour Lesson



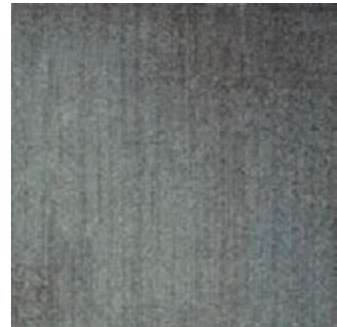
WLN13-139-140 Wind Fall



WLN139-172 Aqua Pool



WLN74-118-158 Shortest Day



WLN25-132 Dandelion Clock



WLN158-139 Crystal Facet

## Hand Sketched



HSK139-153 Cocoon



HSK140 Air Nip



HSK172 Robin's Egg

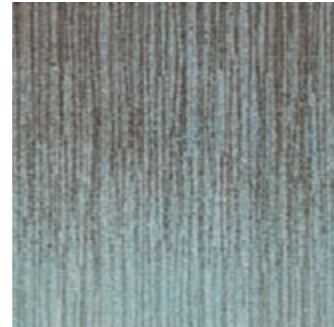


HSK139 First Frost



HSK174 Ebony Pencil

## Hand Sketched Transition



HST139-153/140 Cocoon /Air Nip



HST174/139 Ebony Pencil/First Frost

## Drawing in Ink



DWK79-174-139 Nature's Tracks



DWK79-174-132 Teasel Wisp

### Full tiles shown

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### Illustration de dalles entieres

Pour les specifications techniques completes voyez page 34

### Volle Fliesen abgebildet

Für weitere technische Informationen siehe Seite 34

### Muestras de loseta entera

Para especificaciones tecnicas completas vea pagina 34

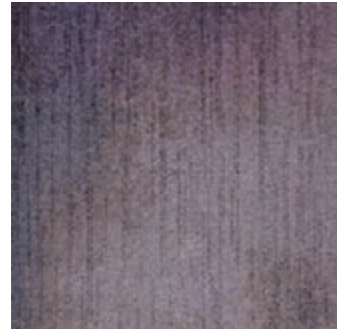
Right: Colours shown

Watercolour Lesson - Wind Fall  
Watercolour Lesson - Dandelion Clock  
(tiles shown above)



# PURPLE/VIOLET

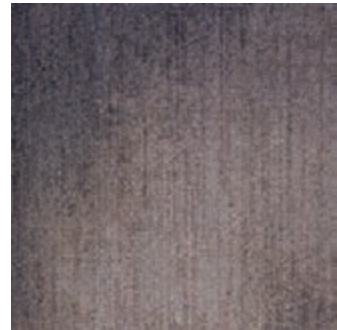
## Watercolour Lesson



WLN181-38 Dahlia Stem



WLN66-38 Blackberry Picking



WLN149-38 Currant

## Hand Sketched



HSK38 Hollyhock Tide



HSK108-180 Almond Chalk

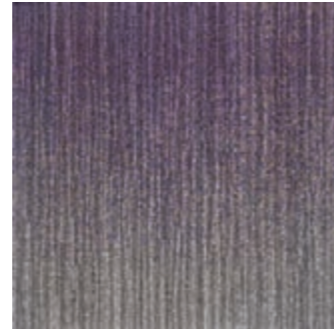


HSK181 Heather Thistle

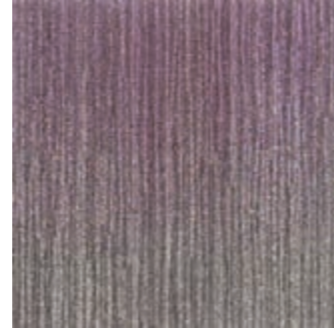


HSK174-108 Grey Willow

## Hand Sketched Transition



HST38/174-108 Hollyhock Tide/Grey Willow



HST181/174-108 Heather Thistle/Grey Willow

## Drawing in Ink



DWK79-174-38 Wood Beams



DWK79-174-181 Juniper Berry

### Full tiles shown

For full technical specification see page 34

### Illustration de dalles entieres

Pour les specifications techniques completes voyez page 34

### Volle Fliesen abgebildet

Für weitere technische Informationen siehe Seite 34

### Muestras de loseta entera

Para especificaciones tecnicas completas vea pagina 34

Right: Colour shown  
Watercolour Lesson - Blackberry Picking  
(tiles shown above)



# BLUE/DENIM

Watercolour Lesson



WLN73-157 Cloud Cover



WLN123-157 Indigo Wave

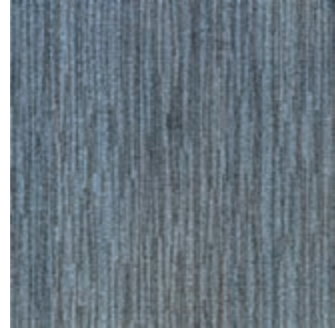


WLN51-139 Painted Sky

Hand Sketched



HSK119-73 Crow's Flight



HSK106-157 Water Boatman



HSK174-108 Grey Willow



HSK157-73 Tide

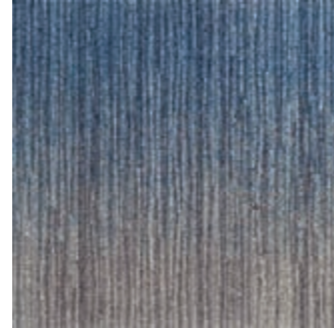


HSK118-157 Cloudless Sky

Hand Sketched Transition



HST106-157/174-108 Water Boatman/Grey Willow



HST157-73/174-108 Tide/Grey Willow

Drawing in Ink



DWK79-174-157 Bare Branches



DWK79-174-126 Heavy Rain

**Full tiles shown**

For full technical specification see page 34

**Illustration de dalles entieres**

Pour les specifications techniques completes voyez page 34

**Volle Fliesen abgebildet**

Für weitere technische Informationen siehe Seite 34

**Muestras de loseta entera**

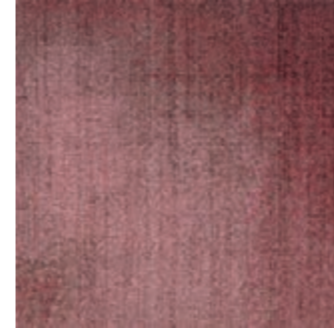
Para especificaciones tecnicas completas vea pagina 34

# PINK/BLUSH

Watercolour Lesson



WLN118-165 Landscape Mists



WLN110-104 Pomegranate Tint



WLN164-181 Rosehip Wine



WLN68-149 Shell

Hand Sketched



HSK137 Candied Beets



HSK174-108 Grey Willow



HSK104 Rhubarb Streams

Hand Sketched Transition



HST137/174-108 Candied Beets/Grey Willow

Drawing in Ink



DWK79-174-137 Beetroot Outline

**Full tiles shown**

For full technical specification see page 34

**Illustration de dalles entieres**

Pour les specifications techniques completes voyez page 34

**Volle Fliesen abgebildet**

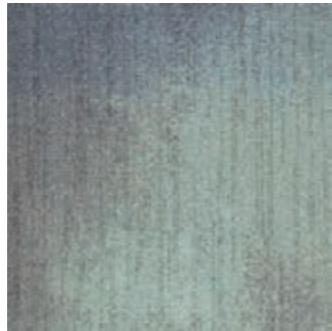
Für weitere technische Informationen siehe Seite 34

**Muestras de loseta entera**

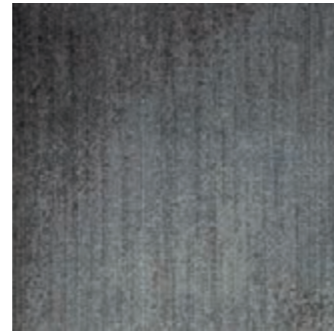
Para especificaciones tecnicas completas vea pagina 34



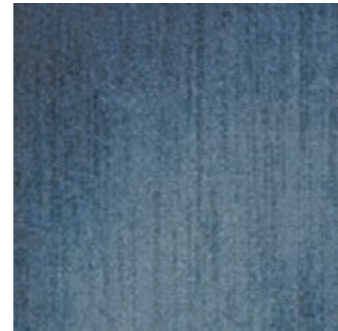
WLN103-141 Hill Walk 10



WLN13-139-140 Wind Fall 10



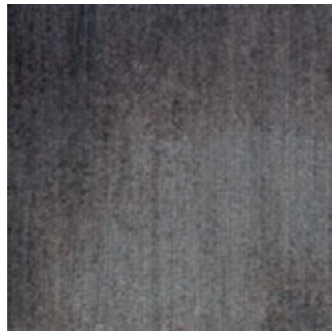
WLN119-118 Magpie Shadow 10



WLN73-157 Cloud Cover 10



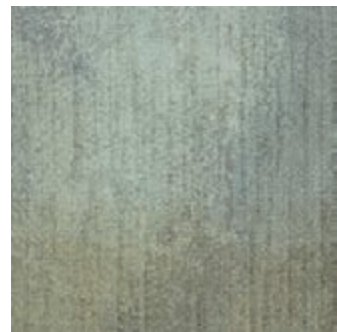
WLN75-62 Cucumber 10



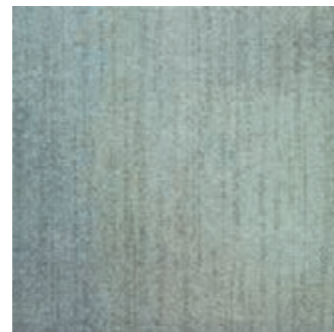
WLN74-118-158 Shortest Day 10



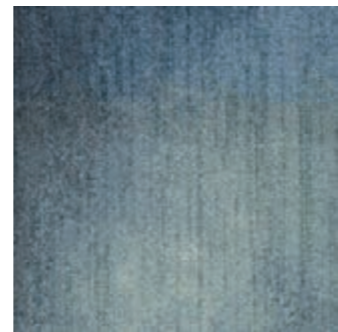
WLN158-139 Crystal Facet 10



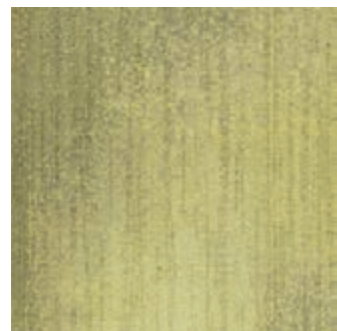
WLN139-172 Aqua Pool 10



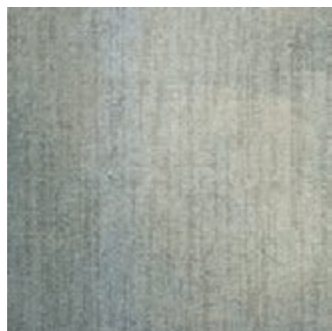
WLN37-172 Myrtle Trail 10



WLN51-139 Painted Sky 10



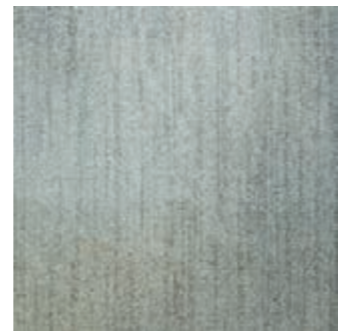
WLN166-103 Spring Bloom 10



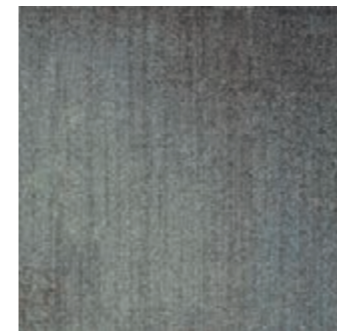
WLN48-144 Chamomile String 10



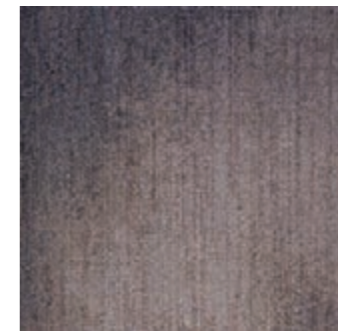
WLN132-46 Raven 10



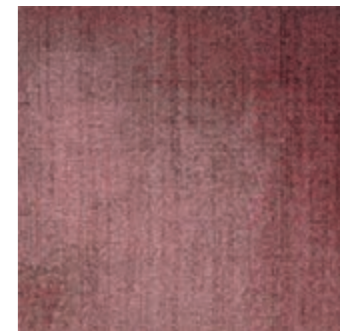
WLN144-139 Cuckoo's Call 10



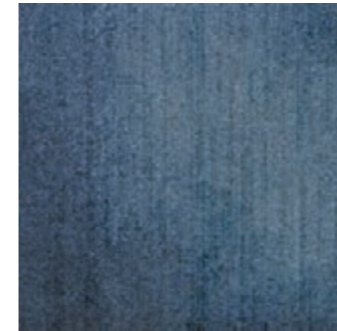
WLN25-132 Dandelion Clock 10



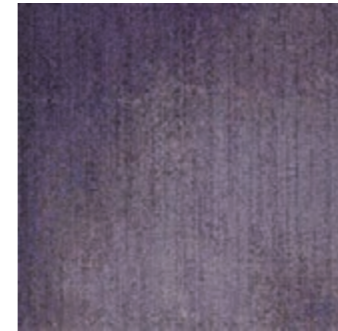
WLN149-38 Currant 10



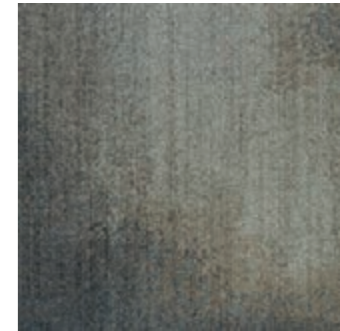
WLN110-104 Pomegranate Tint 10



WLN123-157 Indigo Wave 10



WLN66-38 Blackberry Picking 10



WLN79-173 Thunderstorm 10



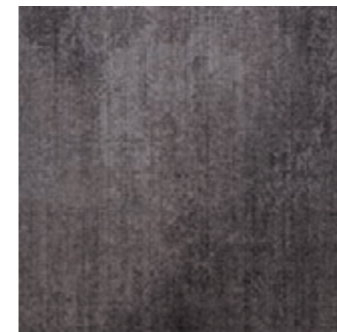
WLN68-149 Shell 10



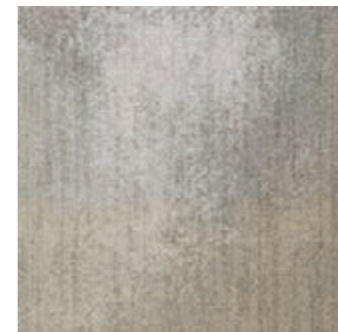
WLN145-67 Earthworm 10



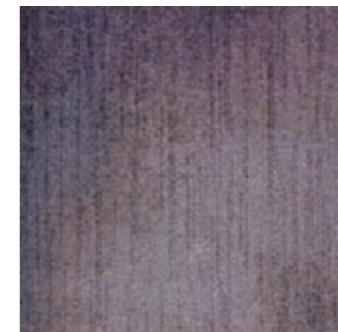
WLN102-70 Pumpkin Carriage 10



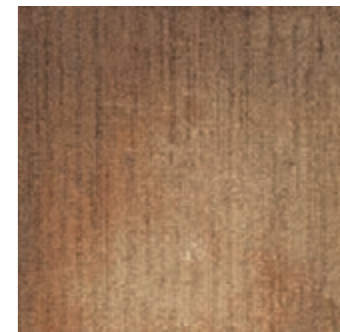
WLN27-118 Chroma Night 10



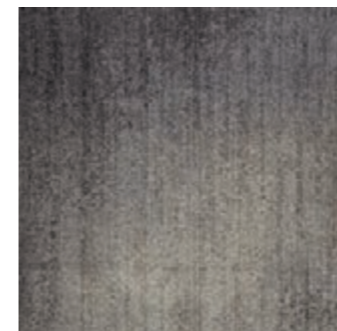
WLN144-83 Canvas 10



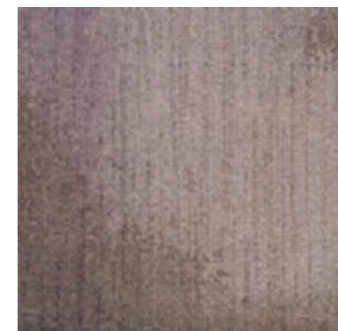
WLN181-38 Dahlia Stem 10



WLN98-167 Harvest 10



WLN118-165 Landscape Mists 10



WLN164-181 Rosehip Wine 10



WLN59-94 Conker 10

10

For service details see page 35  
 Pour connaître les détails du service,  
 allez à la page 35  
 Unsere Service Information finden  
 Sie auf Seite 35  
 Para detalles sobre nuestras opciones de servicio,  
 vea la página 35



HSK103 French Garden 10



HSK153 Graphite Days 10



HSK62 Broad Bean 10



HSK45 Fir Needles 10



HSK67 Pine Cone 10



HSK141 Pea Shoot 10



HSK139 First Frost 10



HSK140 Air Nip 10



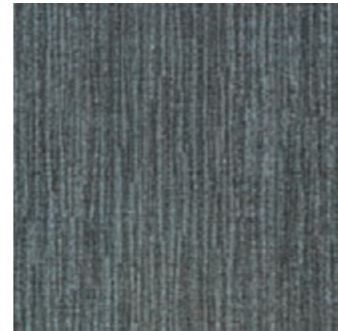
HSK106-157 Water Boatman 10



HSK139-153 Cocoon 10



HSK172 Robin's Egg 10



HSK158-13 Shadow Traces 10



HSK152 Catkin 10



HSK118-157 Cloudless Sky 10



HSK144 Natural Putty 10



HSK157-73 Tide 10



HSK119-73 Crow's Flight 10



HSK174 Ebony Pencil 10



HSK173 Tawny Feather 10



HSK181 Heather Thistle 10



HSK108-180 Almond Chalk 10



HSK38 Hollyhock Tide 10



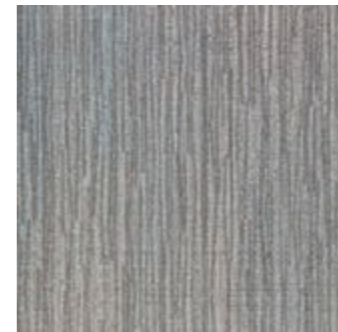
HSK180 Winter's Time 10



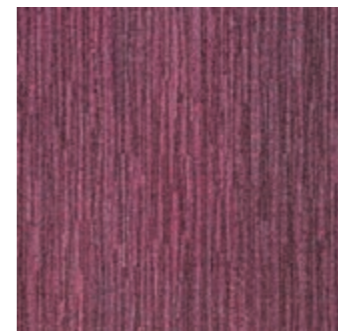
HSK174-108 Grey Willow 10



HSK104 Rhubarb Streams 10



HSK139-152 Rain Droplets 10



HSK137 Candied Beets 10



HSK114 Filbert 10



HSK94 Acorn Cup 10



HSK124 Brown Wren 10

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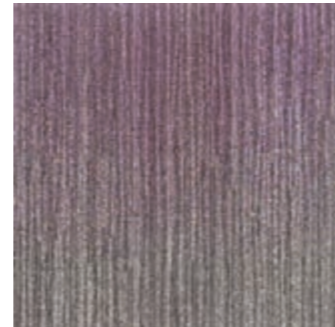
HST141/103 Pea Shoot/French Garden



HST158-13/152 Shadow Traces/Catkin



HST157-73/174-108 Tide/Grey Willow



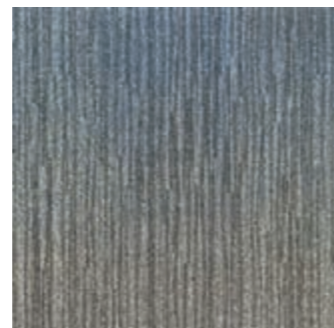
HST181/174-108 Heather Thistle/Grey Willow



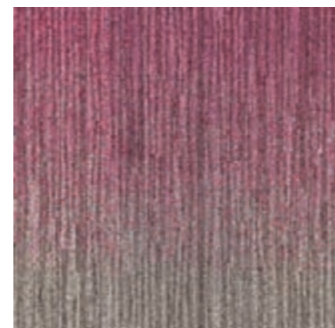
HST62/174-108 Broad Bean/Grey Willow



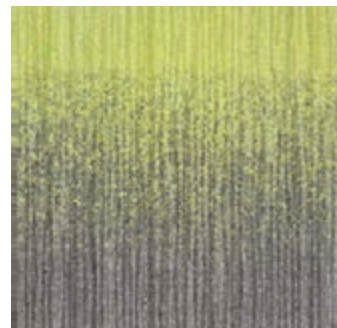
HST114/174-108 Filbert/Grey Willow



HST106-157/174-108 Water Boatman/Grey Willow



HST137/174-108 Candied Beets/Grey Willow



HST103/174-108 French Garden/Grey Willow



HST94/144 Acorn Cup/Natural Putty



HST174/139 Ebony Pencil/First Frost



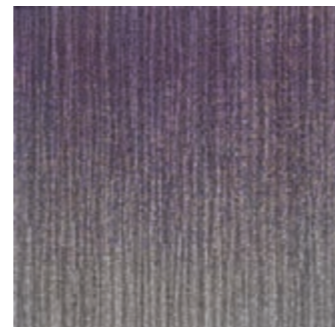
HST174/180 Ebony Pencil/Winter's Time



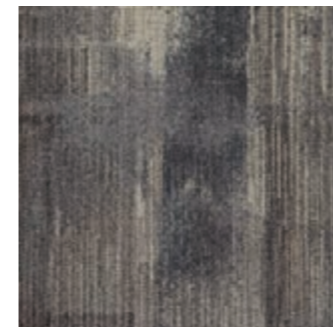
HST144/174-108 Natural Putty/Grey Willow



HST139-153/140 Cocoon/Air Nip



HST38/174-108 Hollyhock Tide/Grey Willow



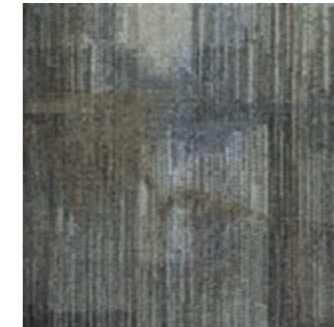
DWK79-174-154 Sycamore Spin



DWK79-174-132 Teasel Wisp



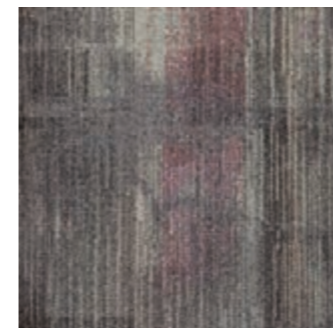
DWK79-174-103 Herb Twine



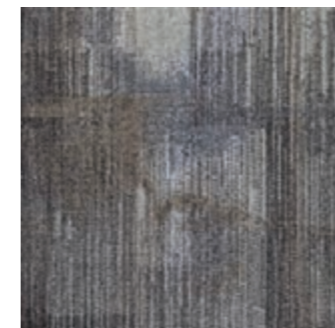
DWK79-174-144 Bracken Footprint



DWK79-174-94 Antler Velvet



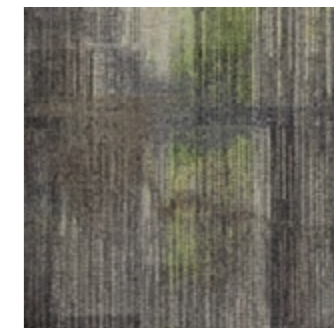
DWK79-174-137 Beetroot Outline



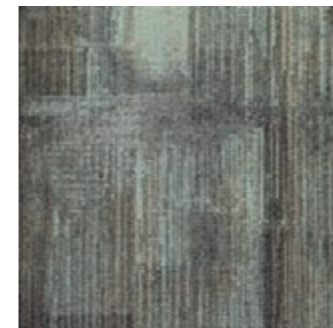
DWK79-174-180 Oak Web



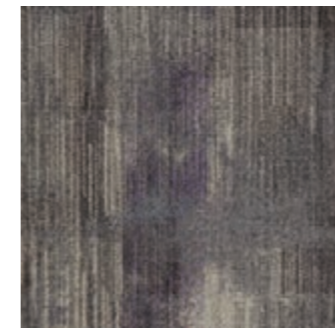
DWK79-174-167 Bonfire Smoke



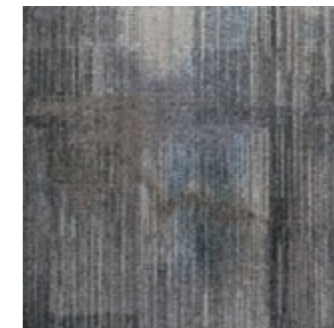
DWK79-174-141 Cabbage Lunch



DWK79-174-139 Nature's Tracks



DWK79-174-38 Woad Beams



DWK79-174-157 Bare Branches



DWK79-174-181 Juniper Berry



DWK79-174-126 Heavy Rain



DWK79-174-124 Mushroom Umbrella

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## FIBRE

Naturally Drawn is produced using high-performance ECONYL® yarn with

**100% REGENERATED NYLON**

**ECONYL®**  
REGENERATED NYLON

### FIBRE

Naturally Drawn est produite à l'aide de fils de ECONYL® haute performance avec 100% de nylon régénérée.

### FIBRE

Unsere Kollektion „Naturally Drawn“ wird unter Verwendung von High-Performance-ECONYL®-Garn aus 100% regeneriertem NYLON hergestellt.

### FIBRA

Naturally Drawn se fabrica utilizando hilo ECONYL® de alto rendimiento con un 100% de nylon regenerado.

## STRENGTH

Offering the same strength and lifecycle as fibre crafted from virgin polymer, ECONYL® fibre is made from a minimum of

**50% pre-consumer and 50% post-consumer content** reducing resource consumption and waste.

### SOLIDITÉ

Offrant la même solidité et la même longévité qu'avec un polymère vierge. Utilisation de 50% de produit pré-consommation et 50% de produit post-consommation réduit la consommation de ressource et la production de déchets.

### FESTIGKEIT

Die gleiche Festigkeit und Lebensdauer erreichen ECONYL® Fasern, wie eine aus reinem Polymer gefertigt Faser. Dabei werden ECONYL® Fasern mit je 50% Pre-consumer und 50% Post-Consumer Anteil gefertigt. Dies schont den Ressourcenverbrauch und reduziert den Abfall.

### RESISTENCIA

Ofreciendo la misma resistencia y ciclo de vida que la fibra fabricada a mano con polímero virgen, la fibra ECONYL® se fabrica con un mínimo de un 50% de contenido pre-consumidor y un 50% de contenido post-consumidor, reduciendo el consumo de recursos y los residuos.

## BACKING

Naturally Drawn carpet tiles feature **90% recycled content cushion backing.**

To further reduce their environmental impact, Naturally Drawn can be supplied with TractionBack® for adhesive free installation. Eliminating the need for adhesives, TractionBack® improves indoor air quality and reduces materials usage.

### DOSSIER

Le dossier des dalles de Naturally Drawn contient 90% de produit recyclé. Afin de réduire davantage son impact environnemental, Naturally Drawn peut être fourni avec le système TractionBack® qui améliore la qualité de l'air intérieur et réduit l'utilisation de matériaux.

### POLSTERRÜCKEN

Naturally Drawn Teppichfliesen verfügen über ein Polsterrücken aus 90% recyceltem Material. Zur weiteren Reduzierung der Umweltbelastung kann Naturally Drawn mit TractionBack® Haftbeschichtung geliefert werden. Die Nutzung von TractionBack® macht die Verwendung von Klebstoffen unnötig, die Raumluftqualität wird verbessert und der Materialeinsatz reduziert.

### REVESTIMIENTO

Las losetas de moqueta de Naturally Drawn presentan un revestimiento almohadillado con un 90% de contenido reciclado. Para reducir todavía más su impacto sobre el medio ambiente, Naturally Drawn se puede adquirir con TractionBack® para una instalación sin adhesivos. Eliminando la necesidad de utilizar adhesivo, TractionBack® mejora la calidad del aire en espacios interiores y reduce el uso de materiales.

## TOTAL RECYCLED CONTENT

Naturally Drawn features up to 74% recycled content including up to 7% post consumer content.

### LE TOTAL DE PRODUIT RECYCLÉ

<74% Pré-consommation, 7% post consommation de matériaux recyclés sur le poids total du produit.

### GESAMT RECYKLINGANTEIL

Das Gesamtgewicht enthält 74% Pre-Consumer Recyclingmaterial und zusätzlich 7% Post-Consumer Recyclingmaterial.

### CONTENIDO RECICLADO TOTAL

74% de contenido reciclado preconsumidor y 7% de contenido reciclado post-consumidor sobre el peso total del producto.

## CERTIFICATION

With Naturally Drawn you have the security of the following third party certifications:

- **GuT certified**
  - **CRI Green Label Plus**
  - **EPD verified**
  - **Contributes to WELL points**
- Naturally Drawn with regenerated content fibre and TractionBack® is eligible for LEED® points.

### CERTIFICATION

Avec Naturally Drawn que vous avez la sécurité de plusieurs certifications

- **GuT certifié**
  - **CRI Green Label Plus**
  - **EPD certifié**
  - **Contribue aux points WELL**
- Naturally Drawn avec le nylon régénéré et le TractionBack® est éligible pour les points LEED®.

### ZERTIFIZIERUNG

Mit Naturally Drawn haben Sie die Sicherheit der folgenden Zertifizierungen:

- **GuT Zertifiziert**
- **CRI Green Label Plus**
- **EPD überprüft**
- **Trägt zu WELL-Punkten bei**

Naturally Drawn mit regeneriertem NYLON und TractionBack® ist für LEED® Punkte geeignet.

### CERTIFICACIÓN

Con Naturally Drawn, puede acceder con seguridad a las siguientes certificaciones otorgadas por entidades independientes:

- **Certificado GuT**
- **CRI Green Label Plus**
- **Clasificado por EPD**
- **Contribuye a los puntos WELL**

Naturally Drawn, con fibra cuyo contenido es regenerado, y con el revestimiento TractionBack®, puede conseguir puntos LEED®.

## RE-USE

Responsible end of life re-use is assured with the option to return your used Naturally Drawn carpet through Milliken's Re-Vision closed loop recycling programme.

### RÉUTILISATION

La réutilisation est assurée par la possibilité de retourner votre moquette Naturally Drawn à travers le programme de reprise moquette Re-Vision de Milliken.

### WIEDERVERWERTUNG

Das Milliken Re-Vision Rücknahme-Programm stellt sicher, dass die zurückgenommenen Naturally Drawn Teppichmodule so umweltschonend und sozial verantwortlich wie möglich gehandhabt wird.

### REUTILIZACIÓN

Aseguramos una reutilización responsable de las losetas Naturally Drawn al final de su vida útil a través del programa de devolución de la moqueta "Re-Vision closed loop recycling".



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